

Technical data Multi-turn gearboxes

Valve				Gearbox							
Max. valve torque		Valve attachment		Gearbox	Reduction ratio	Factor ¹⁾	Max. input torques		Input shaft ²⁾		Weight ³⁾
Nominal torque [Nm]	Modulating torque ⁴⁾ [Nm]	Standard EN ISO 5210	Option DIN 3210				Nominal torque [Nm]	Modulating torque [Nm]	Standard [mm]	Option [mm]	[kg]
120	60	F10	G0	GK 10.2	1:1	0.9	135	66	20	–	8.5
					2:1	1.8	67	33	20	–	
250	120	F14	G1/2	GK 14.2	2:1	1.8	139	66	20	30	15
					2.8:1	2.5	100	48	20	30	
500	200	F14	G1/2	GK 14.6	2.8:1	2.5	198	80	30	–	15
					4:1	3.6	139	55	20	30	
450	400	F16	G3	GK 16.2	1:1 ⁵⁾	0.9	500	444	30	40	31
800					2.8:1 ⁵⁾	2.5	320	160	30	–	
1,000					4:1	3.6	278	111	30	–	
500					4:1 ⁵⁾	3.6	140	111	20	–	
1,000					5.6:1	5.0	198	80	30	–	
700					5.6:1 ⁵⁾	5.0	140	80	20	–	
2,000	800	F25	G4	GK 25.2	5.6:1	5.0	397	160	30	30	60
					8:1	7.2	278	111	30	30	
4,000	1,600	F30	G5	GK 30.2	5.6:1 ⁵⁾	5.0	800	320	40	–	110
2,800					5.6:1 ⁵⁾	5.0	560	320	30	–	
					8:1	7.2	556	222	30	30	
4,000					11:1	9.9	404	162	30	30	
8,000	–	F35	G6	GK 35.2	8:1 ⁵⁾	7.2	1 111	–	40	–	190
					11:1	9.9	808	–	40	–	
					16:1	14.4	556	–	40	30	
16,000	–	F40	G7	GK 40.2	16:1	14.4	1 111	–	40	–	250
					22:1	19.8	808	–	40	–	
10,000					22:1 ⁵⁾	19.8	505	–	30	–	

1) – 5) Refer to notes on page 3.

We reserve the right to alter data according to improvements made. Previous documents become invalid with the issue of this document.

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Possible combinations with multi-turn actuators					
Gearbox	Reduction ratio	Suitable AUMA multi-turn actuator ⁵⁾	Input mounting flange for mounting multi-turn actuator		Permissible actuator weight
			EN ISO 5210	DIN 3210	
GK 10.2	1:1	SA 10.2/SAR 10.2	F10	G0	40
		SA 14.2/SAR 14.2	F14	G1/2	80
	2:1	SA 07.6/SAR 07.6 SA 10.2/SAR 10.2	F10	G0	40
GK 14.2	2:1	SA 10.2/SAR 10.2	F10	G0	40
		SA 14.2/SAR 14.2	F14	G1/2	80
	2.8:1	SA 10.2/SAR 10.2	F10	G0	40
GK 14.6	2.8:1	SA 14.2/SAR 14.2	F14	G1/2	80
		SA 10.2/SAR 10.2	F10	G0	40
	4:1	SA 14.2/SAR 14.2	F14	G1/2	80
GK 16.2	1:1 ⁵⁾	SA 14.6/SAR 14.6	F14	G1/2	80
	2.8:1 ⁵⁾	SA 14.6/SAR 14.6	F14	G1/2	80
	4:1	SA 10.2/SAR 10.2	F14	G1/2	80
		SA 14.6/SAR 14.6	F14	G1/2	80
	4:1 ⁵⁾	SA 14.2/SAR 14.2	F14	G1/2	80
	5.6:1	SA 14.2/SAR 14.2	F14	G1/2	80
GK 25.2	5.6:1 ⁵⁾	SA 14.2/SAR 14.2	F14	G1/2	80
	8:1	SA 14.6/SAR 14.6	F14	G1/2	80
		SA 14.6/SAR 14.6	F14	G1/2	80
GK 30.2	5.6:1 ⁵⁾	SA 16.2/SAR 16.2	F16	G3	160
	5.6:1 ⁵⁾	SA 14.6/SAR 14.6	F14	G1/2	80
		SA 16.2/SAR 16.2	F16	G3	160
	8:1	SA 14.6/SAR 14.6	F14	G1/2	80
		SA 16.2/SAR 16.2	F16	G3	160
GK 35.2	11:1	SA 14.6/SAR 14.6	F14	G1/2	80
	8:1 ⁵⁾	SA 16.2/SAR 16.2	F16	G3	160
		SA 25.1/SAR 25.1	F25	G4	300
	11:1	SA 16.2/SAR 16.2	F16	G3	160
		SA 14.6/SAR 14.6	F14	G1/2	80
GK 40.2	16:1	SA 16.2/SAR 16.2	F16	G3	160
	22:1	SA 25.1/SAR 25.1	F25	G4	300
		SA 16.2/SAR 16.2	F16	G3	160
	22:1 ⁵⁾	SA 14.6/SAR 14.6	F14	G1/2	80
		SA 16.2/SAR 16.2	F16	G3	160

5) – 6) Refer to notes on page 3.

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General information

Bevel gearboxes for motor or manual operation of valves (e.g. gate valves and globe valves).

Notes to table on pages 1 + 2

1) Factor	Conversion factor from output torque to input torque to determine the actuator size For new gearboxes, input torques increased by 15 % are required due to lower efficiency.
2) Input shaft	Depending on the required input torque
3) Weight	Specified weight includes output drive sleeve (without bore) and grease filling in the gear housing
4) Max. valve torque for modulating torque	Modulating torque = permissible, average torque for modulating duty
5) Special reduction ratio	On request
6) Multi-turn actuator flange	Standard flange according to EN ISO 5210

Features and functions

Type of duty	- Short-time duty S2 - 15 min (open-close duty) - Intermittent duty S4 - 25 % (modulating duty)	
Direction of rotation	Standard:	Clockwise rotation at input shaft results in clockwise rotation at output drive
	Options:	- GK 10.2 – GK 25.2: Reversal of direction of rotation by reversing gearbox GW 14.1 - GK 30.2 – GK 40.2: Clockwise rotation possible as an alternative
Stages	Single stage:	GK 10.2 – GK 25.2
	Double stage:	GK 30.2 – GK 40.2
Input shaft	Input shaft made of stainless steel	
	Standard:	Cylindrical with parallel key according to DIN 6885-1 (refer to table on page 1)
	Option:	Square: - conical (DIN 3233) - cylindrical
	With respect to size, please contact AUMA	

Operation

Motor operation	- Directly via electric multi-turn actuator - Input mounting flanges for multi-turn actuator (refer to table page 2)	
Manual operation	Available handwheel diameters according to EN 12570, selection according to output torque:	
	Type	GK 10.2 GK 14.2 GK 14.6 GK 16.2
	Reduction ratio	1:1 2:1 2:1 2.8:1 2.8:1 2.8:1 4:1 1:1 2.8:1 4:1 4:1 5.6:1 5.6:1
	Standard hand-wheel Ø [mm]	315 200 315 200 315 400 315 800 630 315 500 315 400
	Special hand-wheel Ø [mm]	400 400 400 800 400 800 400 800 400 800
	Type	GK 25.2 GK 30.2 GK 35.2 GK 40.2
	Reduction ratio	5.6:1 8:1 5.6:1 5.6:1 8:1 11:1 8:1 11:1 16:1 16:1 22:1 22:1
	Standard hand-wheel Ø [mm]	630 500 800 800 800
	Special hand-wheel Ø [mm]	800 800 800 800
	Standard:	- Handwheel made of aluminium - Handwheel with ball handle
	Options:	- Handwheel made of GJL-200 - Handwheel lockable - WSH for signalling position and end positions

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Valve attachment	
Valve attachment	A, B1, B2, B3, B4 according to EN ISO 5210 A, B, D, E according to DIN 3210 C according to DIN 3338 Special output drive types: AF, AK, AG, IB1, IB3, IB4

Service conditions	
Mounting position	Any position
Ambient temperature	Standard: –40 °C to +80 °C
	Options: –60 °C to +60 °C 0 °C to +120 °C
Enclosure protection according to EN 60529	Standard: IP68-8, dust and water tight up to max. 8 m head of water
	Option: IP68-20, dust and water tight up to max. 20 m head of water
Corrosion protection	Standard: KN Suitable for installation in industrial units, in water or power plants with a low pollutant concentration
	Options: KS Suitable for use in areas with high salinity, almost permanent condensation, and high pollution.
	KX Suitable for use in areas with extremely high salinity, permanent condensation, and high pollution.
Paint	Two-component iron-mica combination
Colour	Standard: AUMA silver-grey (similar to RAL 7037)
	Option: Available colours on request
Lifetime	AUMA multi-turn gearboxes meet or exceed the lifetime requirements of EN 15714-2. Detailed information can be provided on request.

Accessories	
Reversing gearbox	GW reversing gearbox for reversal of rotation direction for manual and motor operation

Special features for use in potentially explosive atmospheres									
Explosion protection in accordance with ATEX 94/9/EC	Standard:	II2G c IIC T4 II2D c T130 °C							
	Options:	II2G c IIC T3 II2D c T190 °C IM2 c							
Type of duty	Open-close duty:	Short-time duty S2 - 15 min with the following average output torques:							
	Type	GK 10.2		GK 14.2		GK 14.6		GK 16.2	
	Reduction ratio	1:1	2:1	2:1	2.8:1	2.8:1	4:1	4:1	5.6:1
	Average output torque in [Nm]	40	60	125		150	250	300	500
	Type	GK 25.2		GK 30.2		GK 35.2		GK 40.2	
	Reduction ratio	5.6:1	8:1	8:1	11:1	11:1	16:1	16:1	22:1
	Average output torque in [Nm]	600	1,000	2,000		4,000		8,000	
		Modulating duty:	Intermittent duty S4 - 25 % with modulating torque						
Ambient temperature	Standard:	-40 °C to +40 °C (II2G c IIC T4; II2D c T130 °C) -40 °C to +60 °C (II2G c IIC T4; II2D c T130 °C) -60 °C to +60 °C (II2G c IIC T4; II2D c T130 °C)							
	Options:	-40 °C to +80 °C (II2G c IIC T3; II2D c T190 °C) 0 °C to +120 °C (II2G c IIC T3; II2D c T190 °C) -20 °C to +40 °C (IM2 c)							

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Further information	
EU Directives	ATEX Directive: (94/9/EC) Machinery Directive: (2006/42/EC)
Reference documents	Brochure Electric actuators for industrial valve automation Brochure Electric actuators for the automation of valves in the oil and gas industry Dimensions GK 10.2 – GK 40.2 Technical data SA 07.2 – SA 16.2 with 3-phase AC motors Technical data SAR 07.2 – SAR 16.2 with 3-phase AC motors Technical data WSH 10.2 – WSH 16.2 Technical data GW 14.1